

# 2016 Kansas City Fair Housing Seminar Agenda

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The Whole Person  
3710 Main Street  
Kansas City, MO 64111

12 – 12:25 p.m.	<b>Registration and Networking Lunch</b>	
12:25 – 12:30 p.m.	Opening Remarks	
12:30 – 1 p.m.	2016 Kansas City Assessment of Fair Housing – Make Your Voice Heard!	<b>Marlene Nagel</b> <i>Community Development Director Mid-America Regional Council</i>
1 – 1:50 p.m.	Fair Housing Law and the Administrative Complaint Process	<b>Kristy Lambert</b> <i>Supervisor, Kansas City Office Missouri Commission on Human Rights</i>
1:50 – 2 p.m.	Break	
2 – 3 p.m.	Is This an Assistance Animal?	<b>Amanda Biondolino</b> <i>Human Rights Attorney Missouri Commission on Human Rights</i>
3 – 4 p.m.	Aging in Place	<b>Ron Bibbs</b> <i>ADA/Home Modification Program Coordinator The Whole Person Inc.</i>
4 – 5 p.m.	Closing Remarks Networking Tours of The Whole Person	